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D5478-1

Job Sheet 186486



Part No: D5478-1

Job Qty: 6 ea

Part Name: AFT OEM Replacement Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5478 REV A IPP REV:A 17.02.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	6 pcs		12/7/18	0.00	1.94	Waterjet - Flow		SL 18/11/18
120	QC	6 pcs		12/7/18	0.00	0.00	QC2 Waterjet-4		SL 18/11/18
130	QC	6 pcs		12/7/18	0.00	0.00	QC8-6		38
140	Brake NC	6 pcs		12/7/18	0.00	0.33	Brake NC 1		88 9-89 DAS
150	QC	6 pcs		12/7/18	0.00	0.00	QC5		DEC 11 2018 68
152	Autoweld 1	6 pcs		12/7/18	0.00	0.00	Automated welding		13C 9-89
154	QC	6 pcs		12/7/18	0.00	0.00	QC10		EL
156	QC	6 pcs		12/7/18	0.00	0.00	QC5		EL
157	HandFinish	6 pcs		12/7/18	0.00	0.66	HandFinish4		AS 19-1-8 DAS
159	QC	6 pcs		12/7/18	0.00	0.00	QC3		JAN 10 2019 68
160	Packaging	6 pcs		12/7/18	0.00	0.00	Packaging3-2		ST 612 JAN 18 2019
170	QC21-SA	6 Ea		12/7/18	0.00	0.00	QC21		21 JAN 18 2019

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 152 - 8259 HARDCOAT B:

157 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE.

BATCH: 5140628

160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	3.9600 sf (.66 ea)	110-Waterjet - Flow - 1	52 3199

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	4	188	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																								
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Description Work Order Deviation Contained No: S128679 Part: D5478-1 Job No: 186486 Serial No/Batch: S128679 Revision: A Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/16/18 Supervisor _____ Coordinator _____																																																																																												
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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	18.10.02	New Issue	MG	